

If you remove the terminal block from the module, use the write-on label located on the side of the terminal block to identify the module location and type.



Wire Size and Terminal Screw Torque

Each terminal accepts up to two wires with the following restrictions:

Wire Type		Wire Size	Terminal Screw Torque	Retaining Screw Torque
Solid	Cu-90°C (194°F)	#14 to #22 AWG	0.68 Nm (6 in-lbs)	0.46 Nm (4.1 in-lbs)
Stranded	Cu-90°C (194°F)	#16 to #22 AWG	0.68 Nm (6 in-lbs)	0.46 Nm (4.1 in-lbs)

Wiring Input Devices to the 1769-IR6

ATTENTION



Be careful when stripping wires. Wire fragments that fall into a module could cause damage at power up. Once wiring is complete, ensure the module is free of all metal fragments.